

# Series 3510 Overlaminate

# **Economy Monomeric Overlaminate Pressure-Sensitive Film**

Series 3510 is a 80 microns monomeric film with a clear, permanent pressure-sensitive adhesive. Designed to protect your printed image, Series 3510 is made of a monomeric facestock and available in a gloss or matte finish. Series 3510 is rated for outdoor durability of 3 years.

#### **APPLICATIONS & FEATURES**

- Protective overlaminate for all promotional monomeric products
- Short-term signage, kiosks and POP displays
- Series 3510 Matte is approved EN 14041 for slip resistance for interior floor graphics
- Ideal for interior and exterior applications on flat surfaces
- Arlon overlaminate film is designed to be laminated cold without any heat

### **PERFORMANCE & PHYSICAL DATA**

| PROPERTY                         | TEST METHODS   | TYPICAL VALUE   |
|----------------------------------|--|---|
| SURFACE FINISH                   | Gloss Meter 60° Reflection   | Gloss: 70 to 90 Gloss Units<br>Matte: 1.5 to 10 Gloss Units |
| THICKNESS                        | Micrometer, Federal Bench Type   | 80 microns  |
| TENSILE STRENGTH                 | Tensile Tester with 51 mm jaw separation; crosshead speed of 5.1 mm/s, web direction | ≥ 2.68 kg/cm  |
| ELONGATION                       | Instron Tensile Tester as above  | ≥ 250%  |
| SHELF LIFE (IN BOX)              | Ideal Storage Temperature 21°C and 50% relative humidity                             | 1 year from factory shipment                                |
| APPLICATION<br>TEMPERATURE RANGE | On clean, dry substrate  | 10°C to 32°C  |
| SERVICE<br>TEMPERATURE RANGE     | Film applied to etched aluminum panels 24 hours prior to testing                     | -29°C to 65°C   |
| DIMENSIONAL STABILITY            | 70°C, 48 hours, on aluminum panel  | 0.13 mm   |
| PEEL ADHESION                    | PSTC-1, 15 min, 21°C   | ≥ 0.27 kg/cm  |
|                                  | PSTC-1, 24 hrs, 21°C   | 10.7N 25/mm   |
| LINER RELEASE                    | TLMI Release at 90°, 760 cm/min  | 24.6 g/cm   |

Note: Stiffness of monomeric/polymeric films may not conform as well to surface topography of UV inks.

Standard Terms & Conditions Apply

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#### **FLOOR APPLICATION**

Series 3510 Matte is approved under the European Standard Certification EN 14041 regulating for slip-resistance as a floor graphic material for indoor dry conditions. Arlon recommends DPF 510 UT / GTR / MTR / GT / MT as the compatible media. This product combination is recommended for short-term interior floor applications. To determine the best product for the application Arlon always recommends testing on the surface before using the above products. Product performance can vary greatly depending on the surface type, level of foot traffic, elemental exposure and floor condition. Due to these variables, Arlon only warrants the material(s) for standard manufacturers defect and is unable to offer a warranty for the performance or clean removability of these products for floor graphic applications. Please refer to Arlon's Installation Guide for detailed techniques and best practices.

## **TERMS & CONDITIONS**

The following is made in lieu of all warranties expressed or implied:

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