

## ► Series 3170 Overlaminates

### Intermediate Cast Overlaminates Pressure-Sensitive Film

Series 3170 overlaminates is a 35 microns gloss cast vinyl film with clear, permanent pressure-sensitive adhesive. Designed to protect printed graphics, the thinner facestock of Series 3170 provides a higher conformability for your vehicle wraps, intermediate signage, and graphics. Series 3170 is rated for outdoor durability up to 7 years. This product is not designed to be used as an optically clear window film, or to be used with cast digital films.

### APPLICATIONS & FEATURES

- Protective overlaminates for Fusion Wrap, DPF 4600GLX/MLX, DPF 4500GLX/MLX
- Vehicle and fleet graphics, intermediate signage, kiosks and POP displays
- Arlon overlaminates film is designed to be laminated cold without any heat

### PERFORMANCE & PHYSICAL DATA

PROPERTY	TEST METHODS	TYPICAL VALUE
<b>SURFACE FINISH</b>	Gloss Meter 60° Reflection	80 to 90 Gloss Units
<b>THICKNESS</b>	Micrometer, Federal Bench Type	35 microns
<b>TENSILE STRENGTH</b>	Tensile Tester with 2-in (51 mm) jaw separation; crosshead speed of 12 in/min. (5.1 mm/s), web direction	≥ 1.2 kg/cm
<b>ELONGATION</b>	Instron Tensile Tester as above	≥ 200%
<b>SHELF LIFE (IN BOX)</b>	Ideal Storage Temperature 70°F (21°C) and 50% relative humidity	2 years from factory shipment
<b>APPLICATION TEMPERATURE RANGE</b>	On clean, dry substrate	
	Flat:	4.4°C to 38°C
	Corrugated with rivets & channels:	15°C to 38°C
<b>SERVICE TEMPERATURE RANGE</b>	On clean, dry substrate	-40°C to 79°C
<b>DIMENSIONAL STABILITY</b>	Shrinkage After 158°F (70°C), 48 hours	0.25 mm
<b>PEEL ADHESION</b>	PSTC-1, 15 min, 70°F (21°C)	0.535 kg/cm
<b>LINER RELEASE</b>	TLMI Release at 90°, 300 in/min (760 cm/min)	7.28 g/cm

Standard Terms & Conditions Apply

#### USA

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## OPTIMUM PERFORMANCE

Actual weathering durability depends on surface preparation, surface maintenance and exposure conditions. Successful weather resistance is characterized by the retention of legibility. Series 3170 will resist weathering best when applied to vertical or upper outboard angles. Horizontal angles, such as hood and auto roof surfaces, will deteriorate more quickly than vertical. This is due to increased exposure to sun and moisture, as well as continued high deposition of dirt and atmospheric contaminants. Arlon does not recommend its film for horizontal or close horizontal applications. For best practice on laminating UV inks, see [Tip #55: What is Silvering?](#)




## TERMS & CONDITIONS

The following is made in lieu of all warranties expressed or implied:




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